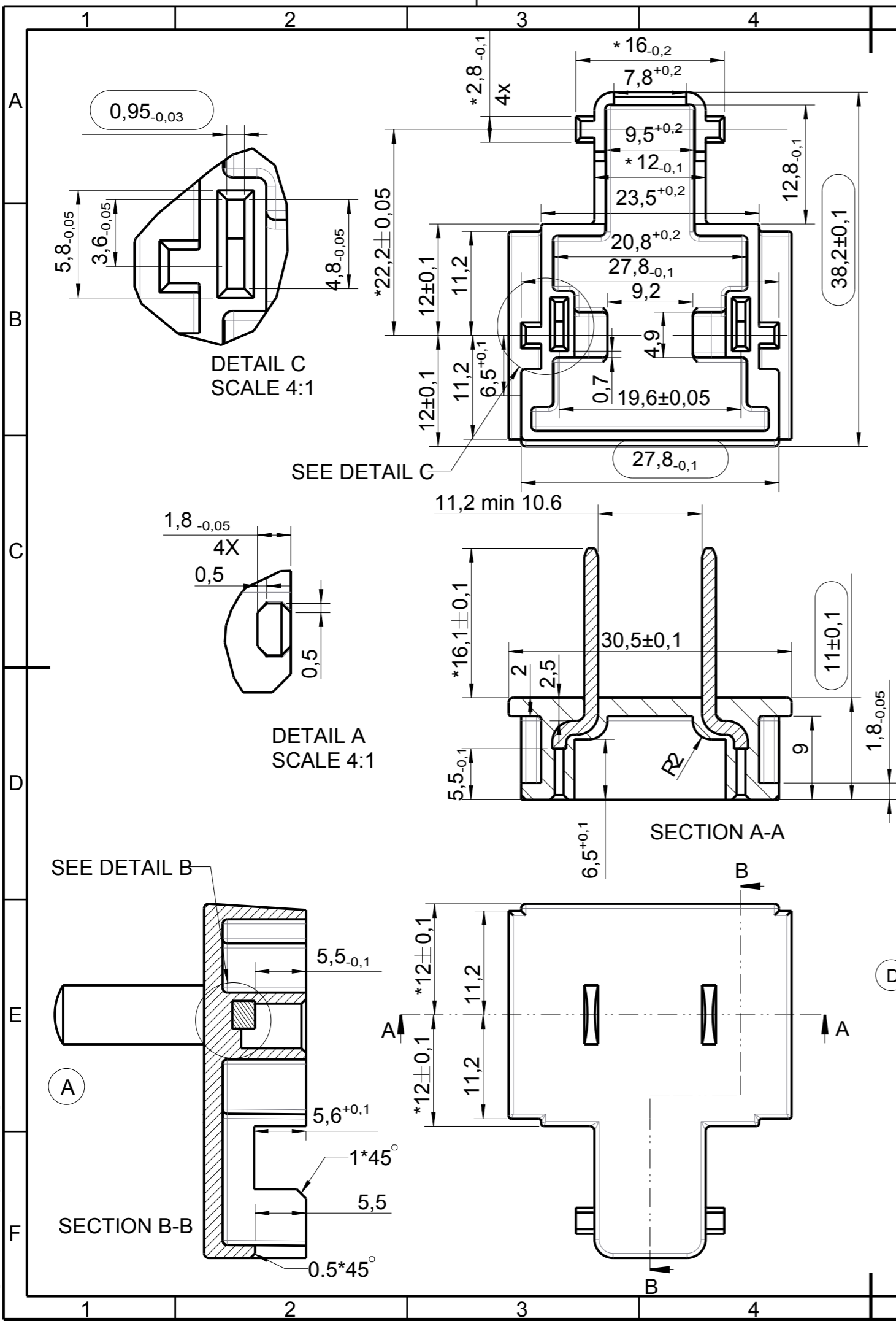


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this surface eroded VDI 3400 Ref. 21-24

SEE DETAIL A

CHINA_pin
15.2894.501-15

This surface eroded
VDI 3400 Ref.30-33

No overflow
allowed in this area

DETAIL B
SCALE 4:1

- This drawing is valid together with 3D-data set 152894_501_XX
- For design and missing dimensioning is the 3D-data to use.
- With mark dimensions are Function-,control- measurements
- Visible surface eroded to VDI 3400 Ref. 21-24
- undimensioned radius 0.5 mm, Not dimensioned draft angle 3° +30'
- Outside draft angle 2°, inner draft angle 0.5°
- All the surface and edges must be free of flash and marks.
- Raised or depressed ejection marks are not permissible.
- Placement of the injection point not on visible surfaces .
- Identification sign and marking sign according to specification LV 1.4601.100-213
- Pull off test according to UL 1310, each pin direct pull of 89 N for 2 min
- Part value 3.362 cm³ (without the metal pin)
- With mark "*" dimension are important

15.2894.501-234	1841865	PC/ABS	Bayer bayblend KU2-1514	White BBS073 011950
15.2894.501-177	1830164	PC/ABS	Bayer bayblend KU2-1514	Black 901510
Drawing No.	Part No.	Plastic Type	Plastic Name, Number, Manufacturer	Colour / Colour Code

General Tolerance DIN		Scale		Filename: 152894_501_XX	
16901-130 B		2:1		(Material)	
2007		Date		(Description)	
Author		Nov 12		Name	
Appr.				Stone	
E		MR2013-1-1059		01.22	
D		MR2013-1-1036		01.14	
C		MR2012-1-1748		09.21	
B		MR2012-1-1086		02.06	
A		MR2011-1-1999		10.31	
Ver.		Change Note		Date	
		Name			
		Archiving No.			
		FRIWO		(Drawing No.)	
				15.2894.501-xx	
				Sheet	
				1	
				1 Bl.	
				sub. for:	