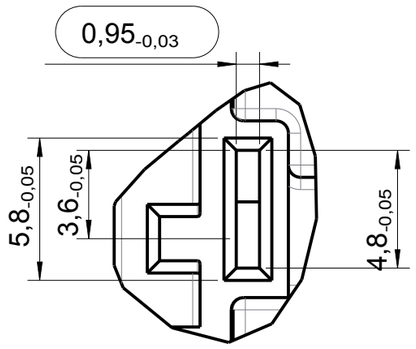
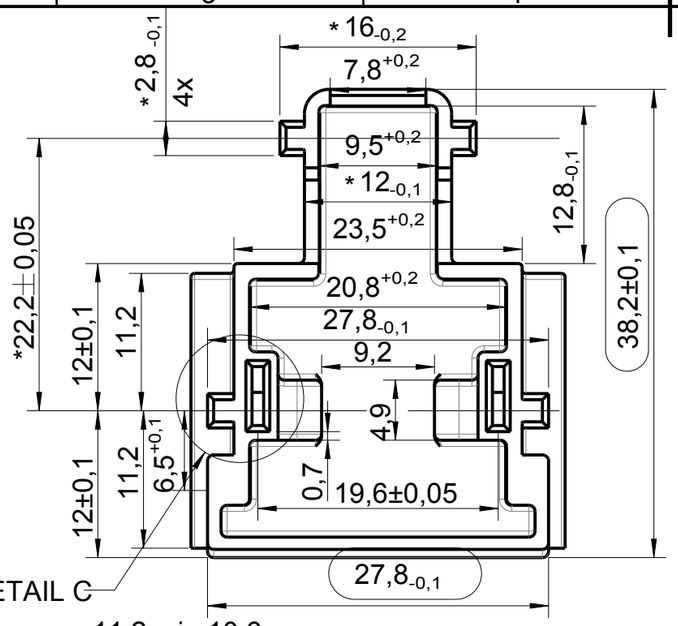
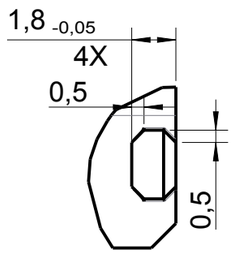
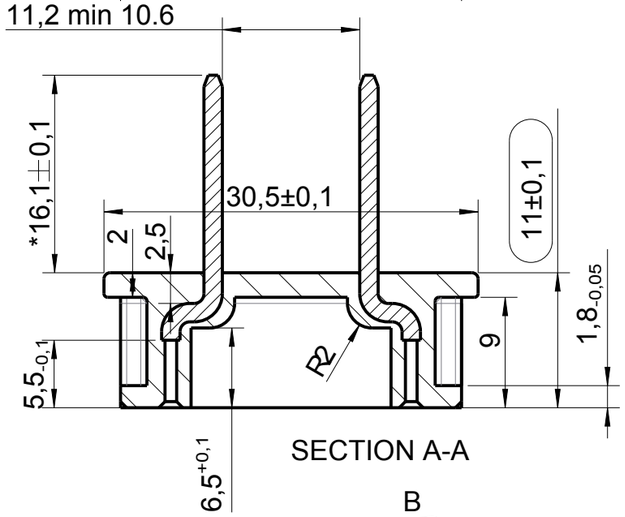


DETAIL C
SCALE 4:1

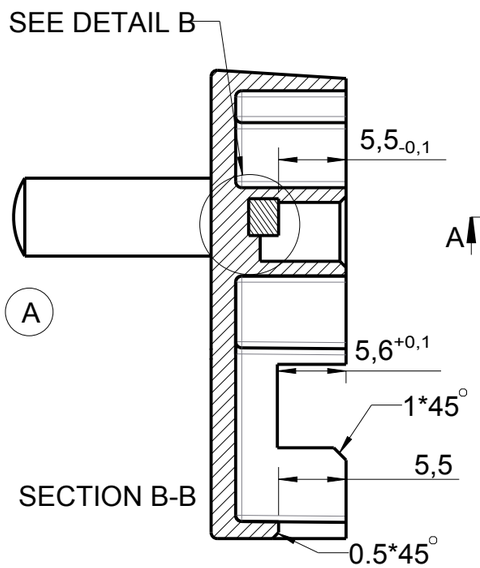




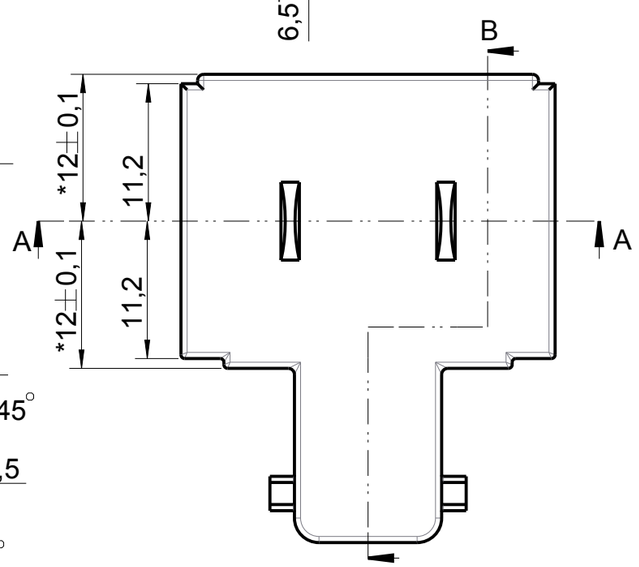
DETAIL A
SCALE 4:1



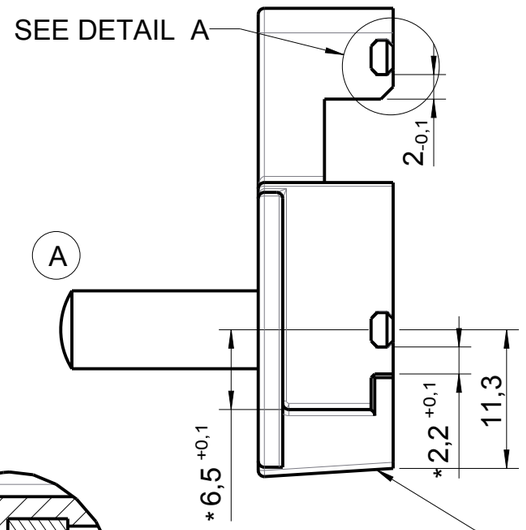
SECTION A-A

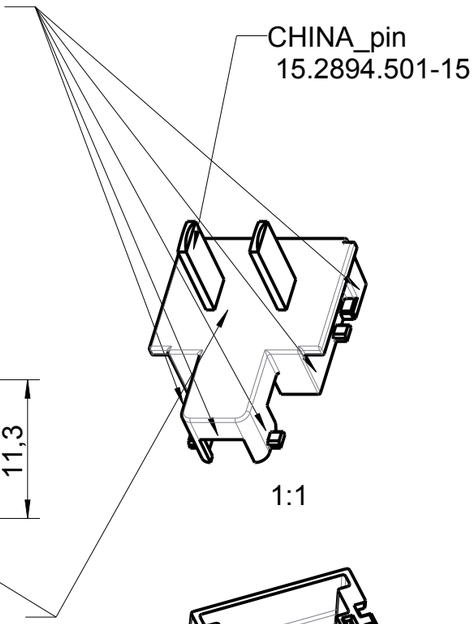


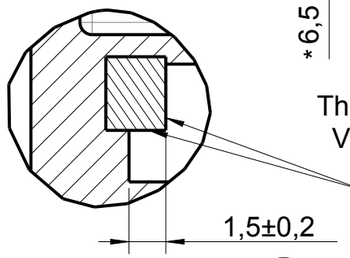
SECTION B-B



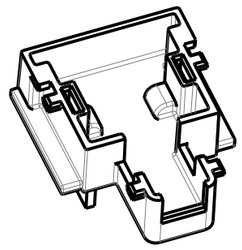
this surface eroded VDI 3400 Ref. 21-24







DETAIL B
SCALE 4:1



C

-This drawing is valid together with 3D-data set 152894_501_XX
-For design and missing dimensioning is the 3D-data to use.
-With mark ⬭ dimensions are Function-,control- measurements
-Visible surface eroded to VDI 3400 Ref. 21-24
-undimensioned radius 0.5 mm,Not dimensioned draft angle 3° +-30'
-Outside draft angle 2° , inner draft angle 0.5°
-All the surface and edges must be free of flash and marks.
-Raised or depressed ejection marks are not permissible.
-Placement of the injection point not on visible surfaces .
-Identification sign and marking sign according to specification LV 1.4601.100-213
-Pull off test according to UL 1310, each pin direct pull of 89 N for 2 min
-Part volue 3.362 cm ^3 (without the metal pin)
- With mark "*" dimension are important

15.2894.501-234	1841865	PC/ABS	Bayer bayblend KU2-1514	White BBS073 011950
15.2894.501-177	1830164	PC/ABS	Bayer bayblend KU2-1514	Black 901510
Drawing No.	Part No.	Plastic Type	Plastic Name, Number, Manufacturer	Colour / Colour Code

Ver.	Change Note	Date	Name
E	MR2013-1-1059	01.22	Stone
D	MR2013-1-1036	01.14	Stone
C	MR2012-1-1748	09.21	heven
B	MR2012-1-1086	02.06	Stone
A	MR2011-1-1999	10.31	Stone

General Tolerance DIN 16901-130 B | Scale 2:1

	Date	Name
2007		
Author	Nov 12	Stone
Appr.		

Archiving No.

FRIWO

Filename: 152894_501_XX

(Material)

Tool designed for:

(Description)

CHINA PLUG FOR GPP

(Drawing No.) 15.2894.501-xx

Sheet 1 / 1 Bl.

sub. for:

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