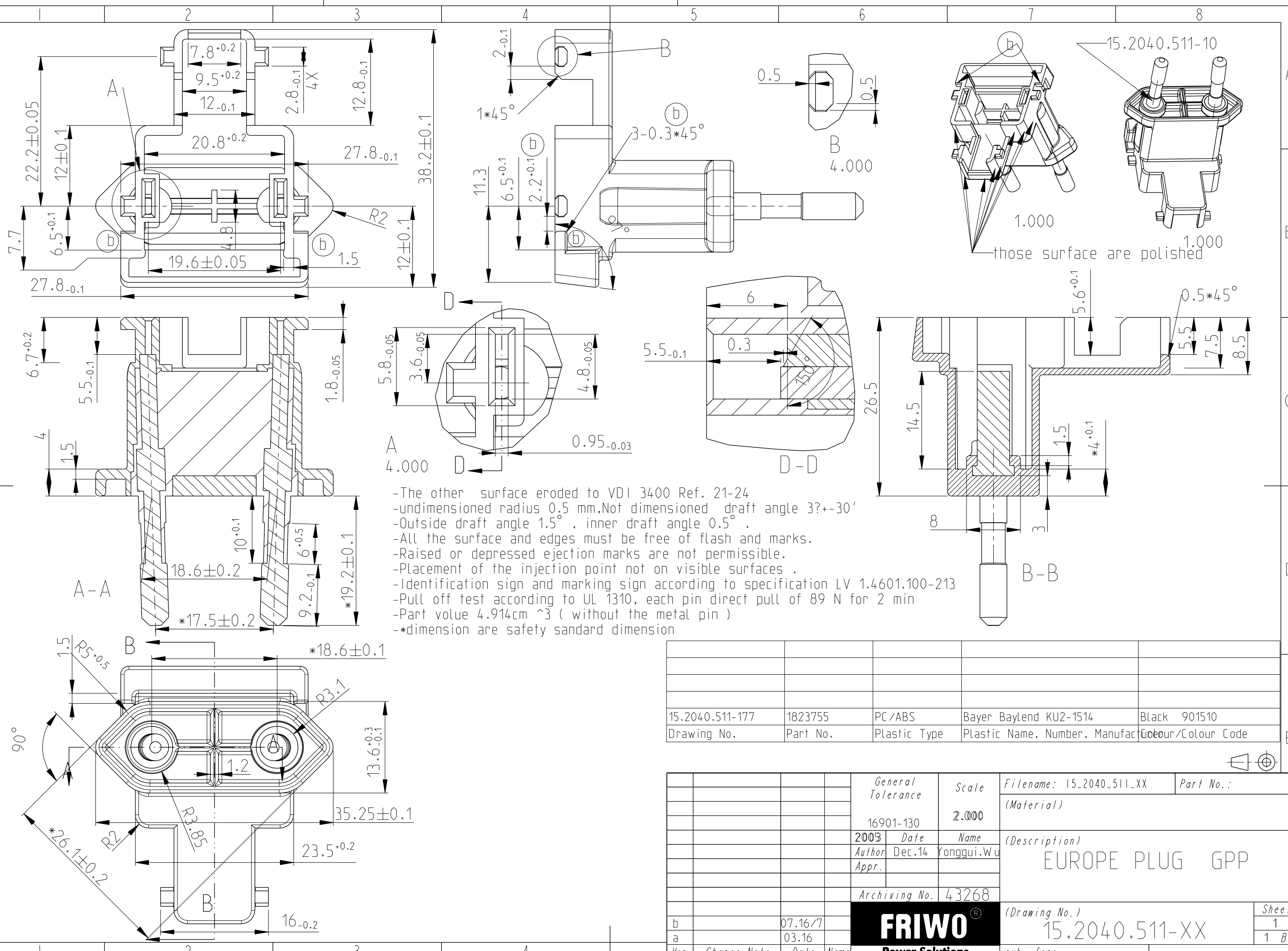


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- The other surface eroded to VDI 3400 Ref. 21-24
- undimensioned radius 0.5 mm, Not dimensioned draft angle 3?+-30'
- Outside draft angle 1.5°, inner draft angle 0.5°
- All the surface and edges must be free of flash and marks.
- Raised or depressed ejection marks are not permissible.
- Placement of the injection point not on visible surfaces.
- Identification sign and marking sign according to specification LV 1.4601.100-213
- Pull off test according to UL 1310, each pin direct pull of 89 N for 2 min
- Part volue 4.914cm ^3 ( without the metal pin )
- \*dimension are safety sandard dimension

15.2040.511-177	1823755	PC/ABS	Bayer Baylend KU2-1514	Black 901510
Drawing No.	Part No.	Plastic Type	Plastic Name, Number, Manufact	Colour/Colour Code

General Tolerance		Scale		Filename: 15_2040_511_XX		Part No.:	
16901-130		2.000		(Material)			
2003		Date		Name		(Description)	
Author		Dec.14		Yonggui.Wu		EUROPE PLUG GPP	
Appr.							
		Archiving No.		43268			
b		07.16/7		<b>FRIWO</b> <sup>®</sup>		(Drawing No.)	
a		03.16				15.2040.511-XX	
Ver.		Change Note		Date		Name	
						Power Solutions	
						sub. for:	
						Sheet	
						1	
						1 Bl.	