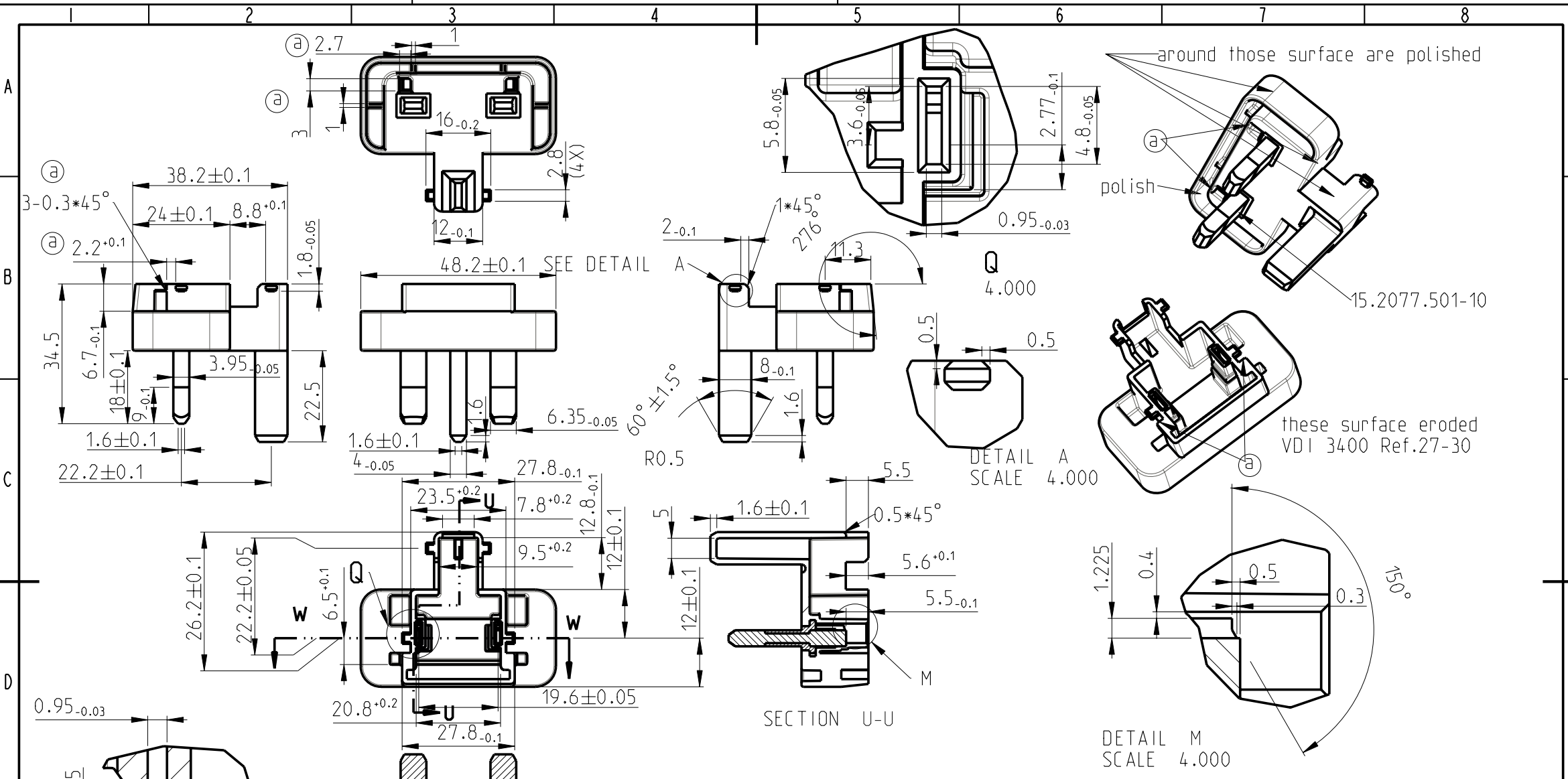


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- SEE DETAIL B
- SECTION W-W
- Visible surface eroded to VDI 3400 Ref. 21-24
 - undimensioned radius 0.5 mm, Not dimensioned draft angle $37^{\circ} \pm 30'$.
 - Outside draft angle 2° , inner draft angle 0.5°
 - All the surface and edges must be free of flash and marks.
 - Raised or depressed ejection marks are not permissible.
 - Placement of the injection point not on visible surfaces.
 - Identification sign and marking sign according to specification LV 1.4601.100-213
 - Pull off test according to UL 1310, each pin direct pull of 89 N for 2 min
 - Part volue 8.44 cm³ (without the metal pin)
 - * dimension are safety dimension & dimision have to correspond to Bottom 15.2040.501

15.2077.501-177	1823756	PC/ABS	Bayer Bayblend KU2-1514	Black 901510
Drawing No.	Part No.	Plastic Type	Plastic Name, Number, Manufact	Colour/Colour Code

General Tolerance		Scale	Filename: 152077.501-XX	Part No.:
		1.000	(Material)	
2003	Date	Name	(Description)	
Author	06.16	FREESKY	UK PLUG FOR GPP	
Appr.				
Archiving No.		43270	(Drawing No.)	
Ver.		07.18	15.2077.501-XX	
Change Note		Date	Sheet	
Power Solutions			1	
sub. for:			1 Bl.	